The wave soldering process is one of the most challenging procedures to set up. The ECD WaveRIDER® NL 2 greatly simplifies wave solder set up and ensures perfect repeatability, time after time. Board recipe preheat temperatures, conveyor speed, wave height, contact times and parallelism are all measured and monitored using the WaveRIDER® NL 2 process pallet.

www.ecd.com/products/waverider
KITS INCLUDE:

WaveRIDER® NL 2 Pallet
  • Includes 6 sensors & Thermal Barrier
M.O.L.E.® MAP Software
Lead-Free Polyimide Test Coupon
Quick Reference & Expert Guides
Carrying Box
1 year warranty on materials and workmanship

Focused on Quality, Driven by Passion
**THERMAL BARRIER**

This is the thermal protective barrier for the M.O.L.E.®

**REPLACEABLE TEST COUPON**

Polyimide 3-thermocouple circuit board. Newly designed it now includes an anchor which fixes the "Solder" sensor at a 2mm (0.08") depth. This provides optimum repeatability and a better representation of solder temperatures.

**RIDER LED**

The Rider LED Indicates when SuperM.O.L.E.® Gold 2 is connected to a WaveRIDER® NL 2 test pallet.

**DWELL SENSORS**

Time spent in immersion across the solder pot also provides critical Contact Length, Immersion Depth and Parallelism data. Manage (SPC) optimum and repeatable board-to-wave orientation, icicles mitigation, conveyor finger maintenance, adequate pot replenishment, auto-start and pump maintenance.

**COUPON SENSORS**

Three thermocouples are aligned with the Speed Sensor. Coupon Top, Bottom and Solder record board temperatures, Preheat Max Temp (top side), Preheat Max Slope, Wave surface temperature and Delta T at Wave. Provide key wave soldering measurements to verify machine readiness for production (SPC).

**SPEED SENSOR**

Time delay between the "C" and Speed Sensors striking the main wave is used to calculate conveyor speed for every run to verify consistency (SPC) and catch an incorrect recipe setting. Creates event triggers for Coupon Sensors too.

**M.O.L.E.® MAP SOFTWARE**

Download and analyze the data with the ECD award winning software.

- SPC tells you when a parameter gets out of Spec before it’s out of control
- Key Parameters: Preheat Ramp, Delta T at Wave, Solder Temperature, Top & Bottom side Board Temperature, Immersion Depth, Wave Parallelism, & Conveyor Speed
### SPECIFICATIONS

#### PHYSICAL: WaveRIDER® NL 2

**Length:** 305 mm [12 in.]
**Height:** 33 mm [1.3 in.]
**Width:**
- Standard: 229 mm [9 in.], 305 mm [12 in.], 381 mm [15 in.], 458 mm [18 in.]
- Custom: >145 mm [5.7 in.]
**Weight:**
- 9": 1.36 kg [3.0 lbs]
- 12": 1.72 kg [3.8 lbs]
- 15": 1.86 kg [4.1 lbs]
- 18": 2.61 kg [5.7 lbs]

**Max. Operational Temperature (Pallet):** 300°C [572°F]

#### PALLET SENSORS

6 - Distance/Time & Coupon

Special Limits of Error K-Type thermocouple wire

[± 1.1°C or 0.4%, whichever is greater]

#### DATA ACQUISITION: SuperM.O.L.E.® Gold / 2

**Data Capacity:**
- SuperM.O.L.E.® Gold: 9 minutes 6 seconds
- SuperM.O.L.E.® Gold 2: 2,500 minutes (100% memory)

**Time Accuracy:** ±10 millisecond
**Time Resolution:** 0.1 Second

**Temperature Accuracy:** ±0.5°C [0.9°F]
**Temperature Resolution:** 0.056°C [0.1°F]

**Measurement Range:**
- SuperM.O.L.E.® Gold: 0°C to 300°C [32°F to 572°F]
- SuperM.O.L.E.® Gold 2: -200°C to 1271°C [-328°F to 2320°F]

### PATENT

U.S. PATENT No. 5,767,424

### WARRANTY

1 year parts and labor

### WEBSITE

www.ecd.com

### SYSTEM KITS:

**WaveRIDER® NL 2 Standard Systems**
- E36-9285-00: 229 mm [9 in.] wide pallet
- E36-9285-02: 305 mm [12 in.] wide pallet
- E36-9285-05: 381 mm [15 in.] wide pallet
- E36-9285-08: 458 mm [18 in.] wide pallet

**WaveRIDER® NL 2 Custom System**
- E36-9285-12: >145 mm [5.7 in.] wide pallet

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**DSD36-9285-00 2018/11**